## Reduction in hysteresis losses and large magnetic entropy change in the B-doped La(Fe,Si)<sub>13</sub> compounds

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The effect of the B-addition on magnetic entropy change  $\Delta S_M$  and hysteresis loss in La(Fe,Si)<sub>13</sub> is studied. The maximal values of  $\Delta S_M$  for LaFe<sub>11.9</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>Si<sub>1.5</sub>, and LaFe<sub>11.0</sub>B<sub>0.5</sub>Si<sub>1.5</sub> are found to be 27.0, 26.1, 23.7, and 21.2 J/kg K at Curie temperature  $T_C$  for a field change in 0–5 T, respectively. The maximal hysteresis losses around  $T_C$  are 43 and 21 J/kg for LaFe<sub>11.9</sub>Si<sub>1.1</sub> and LaFe<sub>11.5</sub>Si<sub>1.5</sub>, respectively, while almost no magnetic hysteresis is observed for the B-doped compounds. Our result reveals that a large  $\Delta S_M$  and a small hysteresis loss can be simultaneously achieved in NaZn<sub>13</sub>-type La(Fe,Si)<sub>13</sub> compounds by the addition of B. © 2010 American Institute of Physics. [doi:10.1063/1.3349325]

Many investigations have demonstrated that the giant magnetocaloric effect (MCE) in materials is closely related to a field-induced first-order phase transition.<sup>1-4</sup> However, the first-order transition is usually accompanied by a magnetic hysteresis, giving rise to hysteresis loss, which leads to a reduction in refrigeration efficiency. A reduction in hysteresis loss becomes important for the application of materials with a first-order magnetic transition. Recently, much attention has been paid mainly to the materials that possess large magnetic entropy change and small hysteresis loss.<sup>5–9</sup> However, the improvement of the hysteresis behavior always accompanies the weakening of the magnetocaloric property of the materials. Reductions in hysteresis associated with the first-order crystallographic transition in some magnetocaloric materials have been reported.<sup>5,6</sup> For example, the addition of Fe in the  $Gd_5Ge_2Si_2$  is found to lead to a reduction in the hysteresis loss because small substitution of Fe suppresses the formation of the orthorhombic phase.<sup>5</sup> A reduction in the hysteresis loss is also observed in the Sb-doped MnAs compounds due to the stable NiAs-type structure caused by the substitution of Sb.<sup>6</sup> The cubic NaZn<sub>13</sub>-type La(Fe, Si)<sub>13</sub> compounds exhibit a large MCE due to its first-order magnetic transition at the Curie temperature  $T_{\rm C}$ , that is, the itinerantelectron metamagnetic (IEM) transition from the paramagnetic to the ferromagnetic state. The IEM transition of La(Fe,Si)13 brings also about a large hysteresis loss. Recently, we have demonstrated  $^{7,8}$  that an appropriate increase in Si and/or Co content in the NaZn13-type LaFeSi compounds suppresses strongly the IEM transition, leading to a remarkable reduction in hysteresis loss. A large magnetic entropy change  $\Delta S_M$  and a low hysteresis loss can be achieved by the partially replacing Fe with Co or adjusting the content

of Si and Fe. It is also found that the hysteresis can be significantly depressed by introducing interstitial carbon atoms into the La<sub>0.5</sub>Pr<sub>0.5</sub>Fe<sub>11.5</sub>Si<sub>1.5</sub> compound. The hysteresis loss of  $La_{0.5}Pr_{0.5}Fe_{11.5}Si_{1.5}C_{\delta}$  decreases from 94.8 to 23.1 J/kg when  $\delta$  increases from 0 to 0.3, while a large value of  $\Delta S_M$  can be retained.9 Very recently, the magnetocaloric properties of LaFe<sub>11.57</sub>Si<sub>1.43</sub>B<sub>x</sub> (0  $\leq$  x  $\leq$  1.64) compounds were studied by Pathak et al. They observed that the hysteresis loss for the sample of x = 1.64 is much less than that of the sample of  $x = 0.^{10}$ Further investigations on hysteresis of La(Fe, Si)<sub>13</sub>-based compounds are important from the practical viewpoint. In this paper, we report the effect of the substitution of B for Fe on  $\Delta S_M$  and hysteretic losses in the La(Fe,Si)<sub>13</sub> compounds. It is found that a large MEC and almost zero hysteresis loss can be simultaneously achieved in  $La(Fe, Si)_{13}$  by the addition of B.

 $LaFe_{11.9}Si_{1.1}$ ,  $LaFe_{11.5}B_{0.4}Si_{1.1}$ ,  $LaFe_{11.5}Si_{1.5}$ , and  $LaFe_{11,0}B_{0,5}Si_{1,5}$  samples were prepared by arc melting in a high-purity argon atmosphere. The purities of the starting materials were 99.9% for La and Fe, 99.5% for B-Fe alloy and 99.999% for Si. Each ingot was turned over and remelted several times to ensure its homogeneity. Ingots obtained by arc melting were wrapped by molybdenum foil, sealed in a quartz tube of high vacuum, annealed at 1353-1423 K for 20-40 days, depending on the concentration, and then quenched to room temperature. The crystal structure was identified by room-temperature powder x-ray diffractions (XRDs) with Cu  $K_{\alpha}$  radiation. The magnetization was measured as a function of temperature and magnetic field around the Curie temperature by using superconducting quantum interference device magnetometer from Quantum Design. By using the Maxwell relation, the magnetic entropy change was calculated based on the isothermal magnetization data.

From the results of powder XRD patterns, it was found

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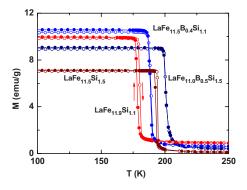


FIG. 1. (Color online) Temperature dependence of magnetization for  $LaFe_{11.9}Si_{1.1}$ ,  $LaFe_{11.5}B_{0.4}Si_{1.1}$ ,  $LaFe_{11.5}Si_{1.5}$ , and  $LaFe_{11.0}B_{0.5}Si_{1.5}$  measured in the heating and cooling cycles under a magnetic field of 0.01 T.

that all the annealed samples investigated here exhibit a cubic NaZn<sub>13</sub>-type structure with a few percent of  $\alpha$ -Fe phase in  $LaFe_{11.9}Si_{1.1}$ ,  $LaFe_{11.5}B_{0.4}Si_{1.1}$ , and  $LaFe_{11.0}B_{0.5}Si_{1.5}$ samples. Almost no other phases were observed within the limits of powder XRD technique. However, it is possible that small amounts of La-rich phases, up to  $\sim 5$  vol % could be present. The temperature dependences of the magnetization M(T) measured during heating and cooling under a low magnetic field of 0.01 T are shown in Fig. 1. The  $T_{\rm C}$  of the samples is defined as the temperature at which the dM/dT of the heating M-T curves is a minimum. The lattice parameters a and the Curie temperatures  $T_{\rm C}$  for LaFe<sub>11.9</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>Si<sub>1.5</sub>, and LaFe<sub>11.0</sub>B<sub>0.5</sub>Si<sub>1.5</sub> are determined to be 1.1478, 1.1480, 1.1467, and 1.1476 nm, and 179, 188, 194, and 201 K, respectively. It is found that the substitution of B for Fe leads to an increase in both a and  $T_{\rm C}$ for La(Fe,Si)13 compounds at constant Si concentration as shown in LaFe<sub>11.57</sub>Si<sub>1.43</sub>B<sub>x</sub>.<sup>10</sup> For the Fe-rich rare-earth (*R*) iron compounds, T<sub>C</sub> depends mainly on Fe-Fe direct exchange interactions. The exchange integral is affected by interatomic distance. The increase in  $T_{\rm C}$  for the B-doped samples is due to the increase in the Fe-Fe exchange interactions, which can be attributed to the increase in Fe-Fe spacing caused by the addition of B.

It is observed from Fig. 1 that the *M*-*T* curves of the B-free samples exhibits a remarkable thermal hysteresis, indicating the presence of a thermal-induced first-order magnetic transition at  $T_{\rm C}$ . The thermal hystereses are estimated from the difference in temperature between magnetic transitions in the cooling and the heating cycles to be about 2.0 and 1.4 K for LaFe<sub>11.9</sub>Si<sub>1.1</sub> and LaFe<sub>11.5</sub>Si<sub>1.5</sub>, respectively. However, a very small thermal hysteresis or almost no thermal hysteresis is observed for the B-doped samples. These results reveal that the appropriate addition of B in La(Fe,Si)<sub>13</sub> compounds can weaken the thermal-induced first-order magnetic transition at  $T_{\rm C}$ .

Figure 2 shows the isothermal magnetization (M-H) curves around  $T_{\rm C}$  for LaFe<sub>11.9</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>Si<sub>1.5</sub>, and LaFe<sub>11.0</sub>B<sub>0.5</sub>Si<sub>1.5</sub>. The magnetization curves at temperatures far above  $T_{\rm C}$  show a curvature at low fields, which is caused by the  $\alpha$ -Fe phase. It is found that the *M*-H curves exhibit typical ferromagnetic nature below  $T_{\rm C}$  for all samples. A sharp change in magnetization curves. The

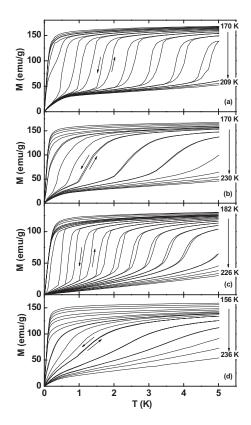


FIG. 2. Magnetization isotherms of (a)  $LaFe_{11.9}Si_{1.1}$ , (b)  $LaFe_{11.5}B_{0.4}Si_{1.1}$ , (c)  $LaFe_{11.5}Si_{1.5}$ , and (d)  $LaFe_{11.0}B_{0.5}Si_{1.5}$  measured in the field-ascending and field-descending processes.

increase in the critical field with increasing temperature above  $T_{\rm C}$  exhibits a typical characteristic of the field-induced IEM transition from the paramagnetic to the ferromagnetic state.<sup>11,12</sup> For the B-free sample, the *M*-*H* curves measured under increasing and decreasing fields exhibit an obvious

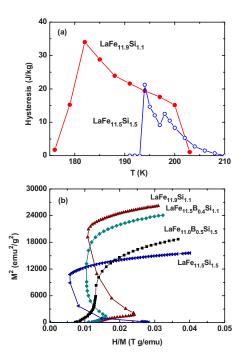


FIG. 3. (Color online) Temperature dependence of hysteresis loss for (a)  $LaFe_{11.9}Si_{1.1}$  and  $LaFe_{11.5}Si_{1.5}$  and (b) Arrott plots of  $LaFe_{11.9}Si_{1.1}$ ,  $LaFe_{11.5}B_{0.4}Si_{1.1}$ ,  $LaFe_{11.5}Si_{1.5}$ , and  $LaFe_{11.0}B_{0.5}Si_{1.5}$ .

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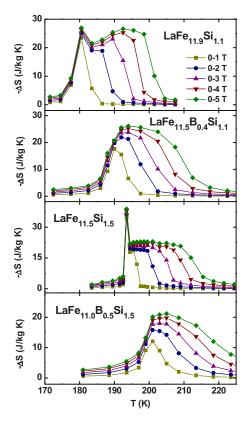


FIG. 4. (Color online) Magnetic entropy change as a function of temperature under different magnetic field changes for  $LaFe_{11.9}Si_{1.1}$ ,  $LaFe_{11.5}So_{0.4}Si_{1.1}$ ,  $LaFe_{11.5}Si_{1.5}$ , and  $LaFe_{11.0}B_{0.5}Si_{1.5}$ .

magnetic hysteresis loop, implying that a large magnetic hysteresis occurs. It is very interesting to note that the magnetization of the B-doped compounds is almost reversible in the reverse of temperature and magnetic field change, and the magnetic hysteresis disappears at all temperatures. The maximal hysteresis losses around  $T_{\rm C}$  are 43 and 21 J/kg for LaFe<sub>11.9</sub>Si<sub>1.1</sub> and LaFe<sub>11.5</sub>Si<sub>1.5</sub> [see Fig. 3(a)], respectively, while they are almost zero for both LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub> and LaFe<sub>11.57</sub>Si<sub>1.43</sub>B<sub>x</sub>.<sup>10</sup> This result indicates that the field-induced first-order magnetic transition from paramagnetic to ferromagnetic state has been weakened by the addition of B.

Figure 3(b) shows the Arrott plots for all samples above their respective  $T_{\rm C}$ . It is found that negative slopes of the Arrott plots still appear even for B-doped samples, indicating that the boron atoms do not seriously influence the shape of the density of states around the Fermi level<sup>13</sup> and a strong IEM behavior is still retained, but the hysteresis loss becomes smaller or almost zero. The strong IEM transition without magnetic hysteresis predicts a large reversible MCE effect. This is considered very favorable for magnetic refrigeration applications.

The magnetic entropy change  $\Delta S_M$  has been calculated from isothermal magnetization data shown in Fig. 2 by using the Maxwell relation  $\Delta S_M = \int_0^H (\partial M / \partial T)_H dH$ , which is widely used for evaluating  $\Delta S_M$  even for the systems with the firstorder transition.<sup>1,14,15</sup> Fig. 4 shows the  $\Delta S_M$  as functions of temperature and magnetic field for LaFe<sub>11.9</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>Si<sub>1.5</sub>, and LaFe<sub>11.0</sub>B<sub>0.5</sub>Si<sub>1.5</sub>. An interesting feature is that the  $\Delta S_M$  peak broadens asymmetrically toward higher temperature with increasing magnetic field, which is a result of the field-induced IEM transition above  $T_{\rm C}$ .<sup>16</sup> The maximal values of  $\Delta S_M$  for LaFe<sub>11.9</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>B<sub>0.4</sub>Si<sub>1.1</sub>, LaFe<sub>11.5</sub>Si<sub>1.5</sub>, and LaFe<sub>11.0</sub>B<sub>0.5</sub>Si<sub>1.5</sub> are found to be 27.0, 26.1, 23.7, and 21.2 J/kg K at 181, 194, 194, and 205 K for a field change in 0–5 T, respectively. Although the substitution of B for Fe leads to a small reduction in  $\Delta S_M$ , the maximal  $\Delta S_M$  in the B-doped samples is still larger than 20 J/kg K for a field change in 0–5 T. More important is that no magnetic hysteresis loss appears in these samples, indicating that large MCE and almost zero hysteresis loss are simultaneously achieved in the B-doped La(Fe, Si)<sub>13</sub> compounds.

The substitution of B for Fe in La(Fe,Si)<sub>13</sub> leads to an increase in  $T_{\rm C}$  due to the increase in Fe–Fe interaction caused by the addition of B. Compared with the B-free samples, the first-order nature of magnetic transition in the B-doped La(Fe,Si)<sub>13</sub> becomes weaker, leading to a remarkable reduction in both thermal and magnetic hystereses. Although the  $\Delta S_M$  has a small reduction in the B-doped La(Fe,Si)<sub>13</sub>, the magnetic hysteresis loss is almost zero. Large reversible  $\Delta S_M$  and very low hysteresis loss indicate the potentiality of the B-doped La(Fe,Si)<sub>13</sub> as a candidate of magnetic refrigerant in the corresponding temperature range.

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